

Amendments to the Specification

Please amend the specification as follows. No new matter has been added.

Please amend the paragraph at the bottom of page 1 bridging into page 2 as follows.

The shrinkage of the circumference of a cross section profile curve of the cavity of a TCC mold in a casting direction must be equal or a little less than solidification shrinkage of a slab shell. If the former is more than the latter, the slab shell shall be subject to additional deformation, ~~[[an]]~~ uniform contact between the slab shell and the inside wall of the TCC mold cannot be attained, ~~the~~ temperature in some areas of the slab shell may be ~~overly~~ high or ~~overly~~ low, and ~~potentiality~~ there is a potential increase for the slab shell to develop cracks ~~increases~~; or a drag against pulling the slab may be ~~overlarge~~ overly large, or even the slab shell may be pulled ~~or~~ broken, which will result in an uneven wear of the TCC mold and a reduced lifecycle of the copper plates of the same. If the former is far less than the latter, an ~~overlarge~~ overly large clearance may occur between the slab shell and the inside walls of the TCC mold, which may lead to an increased heat transfer resistance and cause that a slab shell which has already solidified be melted again, and thus the slab may have defects due to thermal stress.

Please amend the paragraph at page 15, lines 2-10 as follows.

In Fig. 13, a comparison of the upper opening curves in horizontal direction between a TCC mold of the prior art and a TCC mold of the invention is shown. In the figure, α denotes the prior art, and β denotes the present invention. This also applies to Figs. 14-20. In Fig. 14, a comparison of the first derivatives of upper opening curves in horizontal direction between a TCC mold of the prior art and a TCC mold of the invention is shown. In Fig. 15, a comparison of the second derivatives of upper opening curves in horizontal direction between a TCC mold of the prior art and a TCC mold of the invention is shown. In Fig. 16, a comparison of the curvatures of upper opening curves in horizontal direction between a TCC mold of the prior art and a TCC mold of the invention is shown.

Please amend the paragraph at page 4, line 3 to page 5, line 14 as follows.

A water-cooled mold for continuous casting, comprising two water-cooled wide copper plates which are arranged opposite to each other in front and back direction and two water-cooled narrow copper plates which are arranged opposite to each other in left and right direction, so that all the four plates form a cavity of said mold; an upper portion of a cavity of the mold being a sprue area and a lower portion of the cavity being a mold cavity area, the sprue area being gradually narrowed in a casting direction and smoothly transited into the mold cavity, which corresponds to a shape of a slab to be cast; an inside surface of each of the water-cooled narrow copper plates being a smooth planar surface; a portion of an inside surface of each of the water-cooled wide copper plates that is in the sprue area being a curved surface, and a portion of the inside surface that is in the mold cavity area being a planar surface, the curved surface portion and the planar surface portion forming a continuous smooth surface; and a central point O_1 (See Fig. 1) of a top face of the mold being an intersection point of a central axis of the mold with the top face of the sprue area, the curved surface portions of the cavity surfaces of the water-cooled wide copper plates are formed of such points P that they are intersection points of first curves $[[1]]$ and second curves $[[2]]$, wherein the first curves $[[1]]$ are located in horizontal cross sections at different heights of the central axis of the mold, and are left-right symmetrical, a distance from a peak point of every first curve $[[1]]$ to the central axis being $H+h$, and a distance from a valley point of every first curve $[[1]]$ to the central axis being h ; every first curve $[[1]]$ is composed of a curve segment in the middle and two linear segments at two opposite ends adjacent to the water-cooled narrow copper plates, each of the two linear segments having a length l_0 , and the curve segment having a width L with two opposite endpoints, p and q ; wherein the second curves $[[2]]$ are located in longitudinal sections parallel to the water-cooled narrow plates, every second curve $[[2]]$ is composed of an upper inclined linear segment with a slope k , a middle curve segment with a connection point m to the inclined linear segment, and a lower vertical linear segment parallel to the central axis with a length d_0 and a connection point n to the curve segment; in the mold, every second curve $[[2]]$ has an overall height $D+d_0$, and a distance between point m and point n projected on the central axis is d (See Fig. 2); wherein the first curves $[[1]]$ meet the following equation:

$$f(x) = \sum_{i=0}^n a_i x^i$$

where n has a minimum value of 6, $a_i = f_i(H, L)$; f_i meets that the second derivatives at points p and q are continuous; wherein the second curves $[[2]]$ meet the following equation:

$$f(z) = \sum_{j=0}^m b_j z^j$$

where m has a minimum value of 5, $b_j = f_{ij}(D, d, k)$; f_{ij} meets that the second derivatives at points m and n are continuous.